



To replace part of the whole wheat or white flour called for in a recipe with the following alternative flours, use the suggested percentage of flour called for in the recipe.

<u>Percentage</u>
25% 25% 20% 20% 20% 20% 20% 20% 100%** 100% 30% 25% 20% 20% 20% 20% 20% 20% 20% 25% 30% 100% 25% 30% 100% 25% 30% 100%
20%

Please note: Each substitution produces variations in color, texture and flavor of baked goods.

When baking without wheat or gluten, you will want to add Xanthan Gum or Guar Gum to improve the texture and elasticity of the baked good. With this type of baking, a combination of flours and starches work best. For more tips on gluten-free baking, please contact us.

^{*}These flours are not produced in our gluten free facility and may contain gluten.

^{**} Gluten Free All Purpose Baking Flour can be substituted for all of the flour in a recipe with the addition of Xanthan or Guar Gum.